

**Garant**

**HSS boring bar AH.. SVUCR 93°, for indexable inserts VC.., right-hand, Shank Ø / insert size: 25/16mm**


**Order data**

Order number	261334 25/16
GTIN	4045197654038
Item class	21T

**Technical description**

Insert size	16 mm
ISO code toolholder	AH25R SVUCR/L16
Head length L <sub>1</sub>	25.5 mm
suitable indexable insert	VC.. 1604..
Minimum pre-drill Ø D <sub>min</sub>	31.5 mm
Centre offset L <sub>3</sub>	17 mm
Pack of insert screws	269028 8
Overall length L	200 mm
Clamping height L <sub>2</sub>	23 mm
Setting angle κ	93 degrees
Shank Ø D <sub>s</sub>	25 mm
Standard	Works standard
Application type	right-hand
Boring depth up to	5×D
Tool material	HSS
Through-coolant	yes

Application	Internal longitudinal turning
Type of product	Boring Bar

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## Accessories

Set of insert screws Type 8	269028 8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15